



Dart Aerospace Ltd.
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D2829**Job Sheet 200437****Part No:** D2829**Job Qty:** 20 pcs**Part Name:** Threaded Stud**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 9/11/19**Job Tracking No:****Due Date:** 10/2/19**Created By:** Marie Lajeunesse**Type:** Stock**Description:****Note:** DWG REV B IPP A 99.07.13 New Issue DM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	20 pcs	10/2/19	10/2/19	0.50	3.20	Hardinge - 1		19-10-21 BM
110	QC 2	20 pcs	10/2/19	10/2/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		19/10/21

**Container No:** S224883**Part:** D2829**Job No:** 200437**Serial No/Batch:** S224883**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

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Date: 10/21/19

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DAS
65
9-89

120 QC 8	20 pcs	10/2/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	536 19/10/22
				QC 8 - 76	
130 Packaging 3-1 - Stock - B4B 20 pcs ✓		10/2/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	EA 127
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	

Oscar

OCT 22 2019

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	20 pcs ✓	10/2/19	0.00 0.00	QC 21 - SA - 21 ✓	GA 127
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
					OCT 2 2 2019
Part Op 100 - (Hardinge) 1-Machine as per folio FA793 FOLIO REV: _____ DWG REV: _____ Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) LOCATION : GA 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304R0.375	304 Round Bar 0.375	2 ft (.1 ea)	100-Hardinge - 1	S 216 006	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Hardinge - 1	M304R0.375	2	29	0	
Part Specifications					
Specifications could not be found.					

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DART AEROSPACE LTD		Work Order:	200437
Description: Threaded Stud		Part Number:	D2829
Inspection Dwg: D2829 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.04	+/-0.030	1.041	✓		VERN	
0.50	+/-0.030	0.493	✓		VERN	
0.040	+/-0.010	0.040	✓		VERN	
0.50	+/-0.030	0.510	✓		VERN	
1/4-20 UNC-3A	Min: 0.2419 Max: 0.250	0.2475	✓		VERN	
5/16-24 UNF-3A	Min: 0.3053 Max: 0.3125	0.311	✓		VERN	
MOW	0.2612-0.2584	0.2605	✓		MOW	
MOW	0.3363-0.3336	0.3356	✓		MOW	

Measured by:	BM	Audited by:		Prototype Approval:	N/A
Date:	19-10-21	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.11.27	New Issue	KJ/EC	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

Job: _____ Part No. _____		DISPOSITION Rework Scrap Use-as-is		DEPARTMENT/PROCESS Skid-tube Cross tube Eng. (Non-AW) Machining Small Fab Prod. Eng. Coord. Large Fab Finishing Rec/Store/Packaging Engineering Water Jet Supplier Quality				Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)					
Description Work Order Deviation				Disposition				Completed By											
Root Cause				FAULT CATEGORY				QC / QA Coordinator											
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			